

## Trade All Purpose Silicone

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### Technical data

Basis	Polysiloxane
Consistency	Stable paste
Curing system	Moisture curing
Skin formation* (23°C/50% R.H.)	Ca. 8 min
Curing speed * (23°C/50% R.H.)	Ca. 2 mm/24h
Hardness**	Ca. 23 ± 5 Shore A
Density**	Ca. 1,00 g/ml (transp) Ca. 1,22 g/ml (colors)
Elastic recovery (ISO 7389)**	> 80 %
Maximum allowed distortion	25 %
Max. tension (ISO 37)**	Ca. 1,30 N/mm <sup>2</sup>
Elasticity modulus 100% (ISO 37)**	Ca. 0,35 N/mm <sup>2</sup>
Elongation at break (ISO 37)**	> 700 %
Temperature resistance**	-60 °C → 150 °C
Application temperature	5 °C → 35 °C

\* These values may vary depending on environmental factors such as temperature, moisture, and type of substrates. \*\* This information relates to fully cured product.

### Product description

A high quality, flexible, neutral cure silicone suitable for a wide range of applications including - Bathrooms & Kitchens for sealing baths, sinks, toilets, showers, tiles, plumbing fixtures, glass, tiles, etc. Roofs & Gutters for sealing and guttering, flashings, cladding, roofing, down pipes, ducting, lap joints, sheet metal, etc, available in matching Colorbond® metal. Windows & Glazing for sealing around windows, display cabinets, frames and architraves, etc, compliant with ISO 11600 F&G 25LM.

### Properties

- Permanently elastic after curing
- Very good adhesion on many materials
- UV-resistant
- Very good moisture resistance
- Very good resistance to ageing
- Corrosion free
- Impervious to mould, contains ZnP (biocide with fungicidal action)

### Applications

- All usual building joints with high movement.
- Glazing and joint works.
- Expansion joints between many different construction materials.
- Sealing between PVC, treated wooden and metal profiles and glass.

### Packaging

*Colour:* beige, grey, alu grey, ivory, black, brilliant white, transparent, dark grey, stone, pewter, charcoal, alabaster, titanium, taupe *Packaging:* 300 ml cartridge

### Shelf life

15 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

### Substrates

*Substrates:* all usual building substrates

*Nature:* rigid, clean, dry, free of dust and grease.

*Surface preparation:* Porous surfaces in water loaded applications should be primed with Primer 150. Prepare non-porous surfaces with Soudal primer or cleaner (see Technical Data Sheet).

There is no adhesion on PE, PP, PTFE (Teflon®) and bituminous substrates. We recommend a preliminary adhesion and compatibility test on every surface.

### Joint dimensions

*Min. width for joints:* 5 mm

*Max. width for joints:* 30 mm

*Min. depth for joints:* 5 mm

Recommendation sealing jobs: joint width = 2 x joint depth.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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**Application method**

*Application method:* With manual- or pneumatic caulking gun.

*Cleaning:* Clean with White Spirit or Soudal Surface Cleaner immediately after use (before curing).

*Finishing:* With a soapy solution or Soudal Finishing Solution before skinning.

*Repair:* With the same material

**Health- and Safety Recommendations**

Take the usual labour hygiene into account. Consult label and material safety data sheet for more information.

**Remarks**

- Do not use on natural stones like marble, granite, (staining). Use Soudal Silirub MA or Silirub+ S8800 for this application.
- Direct contact with the secondary sealing of insulating glass units (insulation) and the PVB-film of safety glass must be avoided.
- A total absence of UV can cause a color change of the sealant.
- In an acid environment or in a dark room, a white sealant can slightly turn yellow. Under the influence of sunlight it will turn back to its initial colour.
- When finished with a finishing solution or soapy solution, make sure that the surfaces are not touched by this solution. This will cause the sealant not to adhere to that surface. Therefore we recommend to only dip the finishing tool in this solution.
- We strongly recommend not to apply the product in full sunlight as it will dry very fast.
- Do not use on polycarbonate. Use Silirub PC instead.
- Do not use in applications where continuous water immersion is possible.
- When using different reactive joint sealants, the first joint sealant must be completely hardened before the next one is applied.

- Contact with bitumen, tar or other plasticizer releasing materials such as EPDM, neoprene, butyl, etc. is to be avoided since it can give rise to discolouration and loss of adhesion.

**Standards and certificates**

- Complies with ISO 11600 F 25 LM
- Meets ISO 11600 G 25 LM
- Australia: Watermark Level 1 certificate Nr. 23300 (details see report)

**Environmental clauses***Leed regulation:*

Trade All Purpose Silicone conforms to the requirements of LEED. Low –Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC-content.

**Liability**

The content of this technical data sheet is the result of tests, monitoring and experience. It is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

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